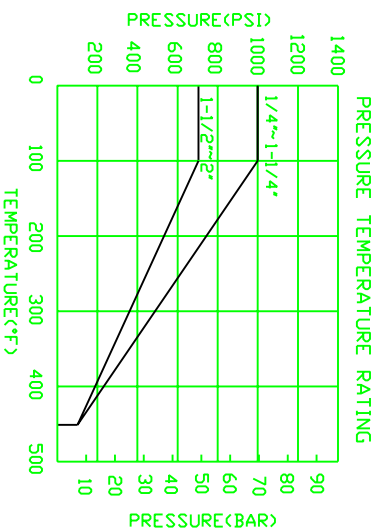


NR.	PART	VI-316	VI-304	Q'TY
1	plastic cover	PLASTIC	PLASTIC	1
2	Handle	AISI 304	AISI 304	1
3	Thrust Washer	AISI 304	AISI 304	1
4	Packing Ring	TEFLON	TEFLON	2
5	Stem Packing	TEFLON	TEFLON	1
6	Seat	15%R-PTFE	15%R-PTFE	2
7	Stem	AISI 316	AISI 316	1
8	Stem Nut	AISI 304	AISI 304	1
9	Ball	AISI 316	AISI 304	1
10	Inscrewed Part	AISI 316	AISI 304	1
11	Wash	AISI 304	AISI 304	1
12	Body	AISI 316	AISI 304	1



	D	L	B	H	CV FACTOR	TORQUE N/M	KG
1/4"	5.0	40.0	67.0	33.0	4.0	1.2	0.07
3/8"	7.0	45.0	67.0	36.0	4.0	1.2	0.11
1/2"	9.0	57.0	90.0	42.0	4.5	1.2	0.17
3/4"	12.5	59.0	90.0	45.0	9.0	1.8	0.25
1"	16.0	71.0	112	52.0	16.0	3.6	0.40
1 1/4"	20.0	78.0	112	57.0	24.0	5.4	0.67
1 1/2"	24.5	83.0	132	60.0	37.0	7.2	0.82
2"	32.0	100	132	66.0	68.0	8.4	1.35

WORLD WIDE METRIC INC.

MATERIAL UNIT DATE DRAWN BY APPROVED

mm 940222 LU.

NAME

VI TYPE

DRAWING NO.

JV30801

REV

1